



INSPECTION CERTIFICATE (3.1) - Chemical analysis
TEST REPORT (2.2) - Mechanical properties

Date: 2021-12-09

Certificate number:

EC26647152 rev. 0

Our order: 0100410386
Our reference: HYBRIS PRD account
Customer number: GBB00447
Customer order date: 20211207

Your order:
Your reference:
Your fax number:
Your e-mail:

Receiver of certificate

DELIVERY

Lot number:

PVV46174091J

Quantity:

4 PK

PRODUCT

Brand: ESAB
Description: OK Tigrod 316L 2.4x1000mm 5kg
Item number: 163024R150

CHEMICAL COMPOSITION

Actual results: acc to EN 10204 - 3.1

Wire/strip

Auxiliary:

C	0.01%
Si	0.32%
Mn	1.8%
P	0.02%
S	0.01%
Cr	18.6%
Ni	11.8%
Mo	2.6%
Cu	0.1%
Ferrite FN	9

CLASSIFICATIONS

EN ISO 14343-A: W 19 12 3 L
SFA/AWS A5.9: ER316L
Werkstoffnummer: ~1.4430

MECHANICAL PROPERTIES

Typical data: acc to EN 10204 - 2.2

Standard:

Auxiliary:

Condition:

TENSILE

<u>Rp0.2</u>	<u>Rm</u>	<u>A5</u>
470 MPa	600 MPa	32 %

IMPACT

<u>Temp</u>	-60 °C	-196 °C
<u>KV</u>	130 J	75 J

COMMENTS

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.

This certificate is produced electronically and is valid without signature.

Please refer any queries to:

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Validation - Chemical Analysis

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Quality Manager

Validation - Others

Per-Ake Bjornstedt