CERTIFIED MATERIAL REPORT

CMR No.: JK0511331319

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Customer	FI	NLEX U	JK LTD).								
Trade Name S-6013		6013.V	3.V			Purchaser's Order No.		=				
Size 4.0 mm * 4			:00 mm			Applicable Specification		AWS A5.1 E6013 According to EN10204 3.1: 2004				
Lot No.	1609				Date of	Issue	2008/11/05					
Welding Current AC	Sh	nielding Gas	-			Post We	Post Weld Heat Treatment (°C × hr.)			AS WELDED		
		Tensile Test					Impact Test (CVN - Joule)					
Mechanical Properties	YS (N/mm²)		TS (N/mm²)		EL (%) Ter	np.(℃)	X1	X2	ХЗ	Avg.	
rioportioo	490		537		28.2	2						
Spec.	≥331		≥415		≥17	7						
Chemical Composition	С	Si	Mn	Р	S	Ni	Cr	Мо	V			
(%) (DEPO.)	0.09	0.30	0.51	0.024	0.009	0.05	0.05	0.02	0.02			
Spec.	≤0.20	≤1.00	≤1.20	_	A-	_ ≤0.30	≤0.2	0.30 ≤0.30	≤0.08			

Others

*P/I NO.:HWC-10158 20.175MT

We hereby certifies that the material covered by this report has been inspected in accordance with and been found to meet the applicable requirements of specification and customer's requirements.



Approved by

QA Manager Kim, S. H





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