


CERTIFIED MATERIAL REPORT

CMR No. : NE2111331307

Date of Issue 2012/05/21

Customer		FINLEX UK LTD.							
Trade Name		SW-309L Cored			Size		1.0 mm * 15 kg		
Lot No.		SW2926D			Purchaser's Order No.		-		
Applicable Specification		AWS A5.22 E309LT1-1/-4 * According to EN10204 3.1 : 2004 Equivalent to EN ISO 17633-A T 23 12 L P M/C 2							
Welding Current	DCEP	Shielding Gas		80%Ar+ 20%CO ₂		Post Weld Heat Treatment (°C × hr.)		AS WELDED	
Mechanical Properties	Tensile Test			Impact Test (CVN - Joule)					
	YS (MPa)	TS (MPa)	EL (%)	Temp.(°C)	X1	X2	X3	Avg.	
	-	547	43.6						
Spec.	-	≥520	≥30						
Chemical Composition (%)									
	C	Si	Mn	P	S	Cu	Ni	Cr	Mo
(Weld Metal)	0.03	0.85	1.24	0.017	0.006	0.02	12.32	23.10	0.01
Spec.	≤0.04	≤1.0	0.5 ~2.5	≤0.04	≤0.03	≤0.5	12.0 ~14.0	22.0 ~25.0	≤0.5
Others									
*P/I NO.:HWC-10811 5.9MT									
We hereby certifies that the material covered by this report has been inspected in accordance with and been found to meet the applicable requirements of specification and customer's requirements.									
Approved by  QA Manager Lee, S. H.									



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