

# CERTIFIED MATERIAL REPORT

CMR No. : NE2111331308

Date of Issue 2012/05/21

Customer	FINLEX UK LTD.		
Trade Name	SW-316L Cored	Size	1.0 mm * 15 kg
Lot No.	SW1617I	Purchaser's Order No.	-

Applicable Specification: AWS A5.22 E316LT1-1/-4      \* According to EN10204 3.1 : 2004  
 Equivalent to EN ISO 17633-A T 19 12 3 L P M/C 2

Welding Current	DCEP	Shielding Gas	80%Ar+ 20%CO <sub>2</sub>	Post Weld Heat Treatment (°C × hr.)	AS WELDED
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Mechanical Properties	Tensile Test			Impact Test (CVN - Joule)				
	YS (MPa)	TS (MPa)	EL (%)	Temp.(°C)	X1	X2	X3	Avg.
	-	576	37.2					
Spec.	-	≥485	≥30					

**Chemical Composition (%)**

	C	Si	Mn	P	S	Cu	Ni	Cr	Mo		
( Weld Metal )	0.03	0.92	1.20	0.017	0.010	0.05	12.24	18.15	2.95		
Spec.	≤0.04	≤1.0	0.5 ~2.5	≤0.04	≤0.03	≤0.5	11.0 ~14.0	17.0 ~20.0	2.0 ~3.0		

**Others**

\*P/I NO.:HWC-10811  
5.9MT

We hereby certifies that the material covered by this report has been inspected in accordance with and been found to meet the applicable requirements of specification and customer's requirements.

Approved by

*Sang Hee Lee*

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