




INSPECTION CERTIFICATE

According to EN 10204 3.1

Our Inv. (Ref) No.	DATE 2020/10/13	CERT NO. 254225						
consignee ref.	BUYER REF	PACK 480 TUBES						
Specialised Welding Products	REQUIREMENTS AWS A5.10: ER5356 ISO 18273 : SAI5356 GB/T 10858-2008: SAI5356(AIMg5Cr(A)) APPR.:CE:DB							
PRODUCT Aluminum Alloy Solid Wire for TIG Welding	Welding Position: PA, PB, PC, PD, PF DIN EN ISO6947							
BRAND MARK TGS-5356(TIG)	 0036 14 0036-CPR-S 103.2017.001 EN 13479 + EN ISO 18273							
DESIGNATION TGS-5356(TIG)								
DATE OF LOADING	TERMS OF DELIVERY							
LOT NO.	HEATNo.	Spec.	N.WEIGHT	PCS.	MFG. DATE			
5356200916	558456	1.6mm	7057	325 KG	130 TUBES			
5356200924	558456	2.4mm	7058	612.5 KG	245 TUBES			
5356200916	558456	1.6mm	FOS41020	62.5 KG	25 TUBES			
5356200924	558456	2.4mm	FOS41264	125 KG	50 TUBES			
5356200932	558456	3.2mm	7059	75 KG	30 TUBES			
CHEMICAL COMPOSITION								
	Si	Fe	Cu	Mn	Cr	Zn	Ti	Mg
	0.095	0.124	0.012	0.117	0.100	0.013	0.105	5.108
EN 10204-3.1								
	TEST RESULT		Typical Values		IMPACT TEST			
	TENSILE TEST				TEMP.			
	Rp0.2/ReH	Rm	A5		°C	KV		
	N/mm2	N/mm2	%			J		
FROM ROUTINE TESTING OF THE ITEM IN QUESTION.			EN10204-2.2					

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