Rodacciai

23842 Bosisio Parini (LC) – Via Giuseppe Roda 1 – Italia
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Azienda con sistema di gestione certificato da IGQ
secondo UNI EN ISO 9001:2015

The Company's Quality Management System
is certified by IGQ according to UNI EN ISO 9001:2015

CERTIFICATO DI CONTROLLO Inspection Certif N. 153952 Date 11/12/2020

Secondo According to . . . . . EN 10204:2004 3.1

CLIENTE - Customer

AMODIL SUPPLIES LTD
FOREST PARK
NR KIDDERMINSTER WORCS DY149BD
00000 CLEOBURY MORTIMER

ORDINE - Order
N. RW3644 Date 22/10/2020

D.d.T. - Delivery note
N. 09973/13 Date 11/12/2020

Weight KG 150,00

Odp. Nr. 2020/A/23870

QUALITA' - Grade

STANDARD	EN ISO 14343-A:2017	W 19 12 3 L	1.4430
STANDARD	EN ISO 14343-B:2017	SS316L	
STANDARD	AWS A5.9/A5.9M:2017	ER316L	

Mark RODACCIAI	RW 316LAWS
PROFILO - Shape	ROUND
DIMENSIONE - Size	mm 1,20
TRATTAMENTO - Heat Treatment	TIG RODS
ESECUZIONE - Form of delivery	COLD DRAWN
COLATA - Heat	072255

ANALISI CHIMICA DI COLATA - Cast analysis % by mass

C	Mn	Si	S	P	Cr	Ni	Mo	Al	Cu
0,013	1,800	0,350	0,0130	0,015	18,330	11,860	2,600	0,004	0,080

Co	N	Ti	Nb	B	W	V
0,120	0,0530	0,010	0,016	0,0009	0,020	0,044

Expected minimum mechanical properties of all weld metal

Temperature	°C	+20
Yield strength, Rp 0,2	N/mm²	450
Yield strength, Rp 1,0	N/mm²	505
Tensile strength, Rm	N/mm²	620
Elongation, A5	%	35
Reduction of area Z	%	64
Impact energy, ISO-V	J	222

FN(DeLong)
7,3

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Segue certificato di controllo N. 153952 Date 11/12/2020
Inspection Certificate's continuance

We certify hereby, that the above mentioned products are consistent with the order prescriptions.
This certificate was generated by data system acc. to EN 10204, it is not necessary to be signed for validity.

Materiale conforme alle seguenti direttive/regolamenti europee:
. 76/769/CEE e successive modifiche
. 2000/53/CE, 2002/525/CE, 2005/673, 2008/33/CE, 2008/112/CE e 2017/2096 relative ai veicoli fuori uso (ELV)
. 2006/117 Contaminazione radioattiva
. Reach EC 1907/2006-1272/2008-UE 2018/1513 Allegato XVII 10/10/2018 2017/999 Allegato XIV del 13/06/2017
e lista SVHC-EHCA aggiornata al 25/06/2020
- Canadian list 168 aggiornata al 25/06/2020
. Direttiva Rohs3: 2002/95/CE - 2011/65/UE - emendamento UE 2015/863 e successive modifiche
Materiale conforme a Dodd-Frank Act relativo a minerali provenienti dalle zone dei conflitti.

Material conforming to the following European directives/regulation:
. 76/769/EEC and following amendments
. 2000/53/EC, 2002/525/EC, 2005/673, 2008/33/EC, 2008/112/EC and 2017/2096 on end-of-life vehicles (ELV)
. 2006/117 Radioactive Contamination
. Reach regulation EC 1907/2006 - 1272/2008 - EU 2018/1513 enclosed XVII 10/10/2018 - EU 999/2017 enclosed XIV 13/06/2017 and list SVHC-EHCA updated on 25/06/2020
- Canadian list 168 updated on 25/06/2020
. Rohs3 Directive: 2002/95/CE - 2011/65/EU - amendment EU 2015/863 and following amendments
Material conforming to Dodd-Frank Act related to conflict minerals.

 RODACCIAI: The Work Inspector
Alessia Porta